Innovative cut-off wheels by

KREBS & RIEDEL

Our Musketeers

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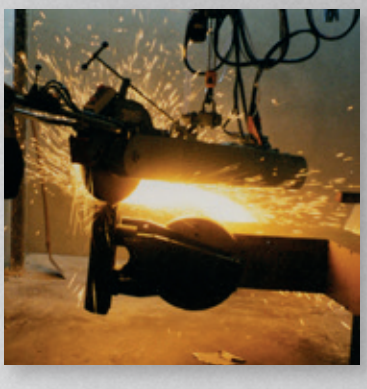
KREBS & RIEDEL Cutting-off



The innovative solution

Cut-off wheels are commonly used for the removal of risers and gates in the foundry industry. These types of wheels are typically used on stationary cut-off and swing frame cut-off machines. They easily cut through castings polluted with sand or ore. High-alloyed parts such as exhaust manifolds or turbine blades can be cut economically with these wheels.

For these applications and many others, Krebs & Riedel offers high-performance cut-off wheels which include fiberglass reinforcing for extra strength and safety. These wheels can be produced with depressed or straight centers depending upon the application.

Applications such as the cutting off of linear bearing material, engine valve stems and high alloy pipe demand a cool cutting cut-off wheel. These are all applications which typically do not allow heat discoloration of the cut edges or burrs. Krebs & Riedel offers optimized cut-off wheels with or without fiberglass reinforcing for those applications and many others. These types of wheels are used on stationary machines with and without coolant. They can also be used for specimen preparation in metallographic analysis.

Flate cut-off wheels
form 41

diameter	standard bores
50	10 / 13
60	10 / 13
65	10 / 13
70	10 / 13
75	10 / 13
80	10 / 13
85	10 / 13
100	10 / 13 /20
115	10 / 13 /20
125	10 / 13 /20
150	10 / 13 /20
200	20 / 30 / 32
250	20 / 30 / 32
300	22,2 / 25,4 / 32 / 40
350	22,2 / 25,4 / 32 / 40
400	22,2 / 25,4 / 32 / 40
500	25,4 / 40 / 60
600	40 / 60 / 76,2

Depressed cut-off wheels
form 42

Available for the diameters
500 and 600 mm

Special dimensions available upon request

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