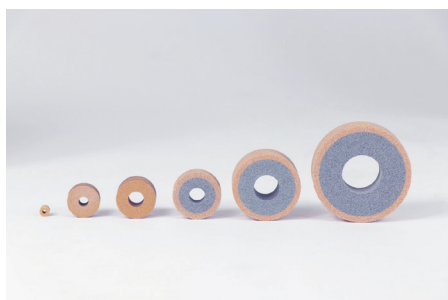


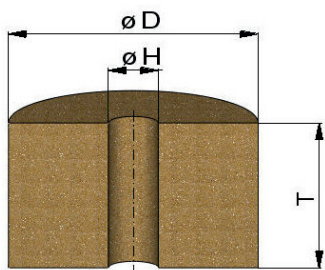
CBN STOCKLIST 2023



**INNOVATIVE GRINDING TECHNOLOGY
SINCE 1895**



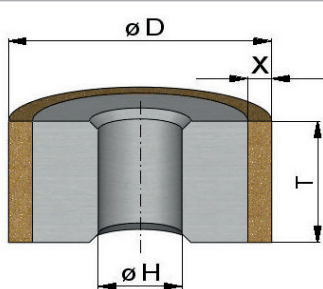
FORM 1A8



CBN-Internal grinding product Vitrified-bond

Article-number	D mm	T mm	H mm	Quality					
32828	5	5	2	24B	64	X	24	V	8118-150
32700	6	6	2	24B	64	X	24	V	8118-150
32689	7	7	3	24B	91	X	24	V	8118-150
32760	8	10	3	24B	91	X	24	V	8118-150
34826	10	10	3	24B	91	X	24	V	8118-150
32678	10	10	6	24B	91	X	24	V	8118-150
32649	12	10	6	24B	91	X	24	V	8118-150
34827	13	8	5	24B	91	X	24	V	8118-150
32761	13	8	6	24B	91	X	24	V	8118-150
32702	16	8	5	24B	91	X	24	V	8118-150
32718	16	8	6	24B	91	X	24	V	8118-150
32655	20	10	6	24B	126	X	24	V	8118-150
32660	20	10	8	24B	126	X	24	V	8118-150

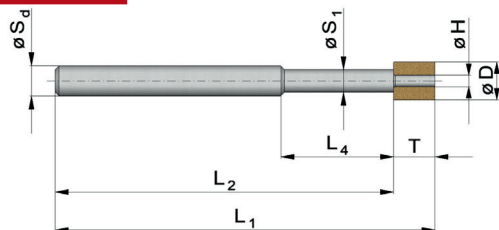
FORM 1A1



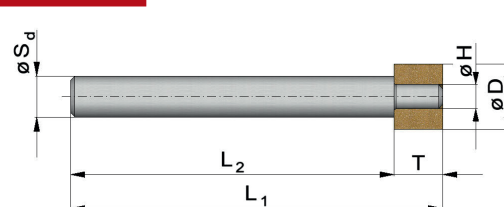
CBN-Internal grinding product Vitrified-bond

Article-number	D mm	T mm	H mm	X mm	Quality					
17964	25	8	8	3	24B	126	X	24	V	8118-150
35108	25	12	8	3	24B	126	X	24	V	8118-150
35065	35	15	13	3	24B	126	X	24	V	8118-150
35040	40	15	20	3	24B	126	X	24	V	8118-150
35093	50	15	20	3	24B	126	X	24	V	8118-150

FORM 1A8W



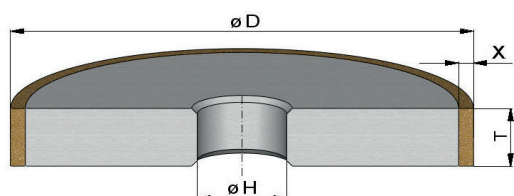
FORM 1A8W



CBN-Internal grinding product Vitrified bond

Article-number	D mm	T mm	H mm	S _d mm	S ₁ mm	L ₂ mm	L ₄	Quality					
38217	5	5	2	3		30		24B	64	X	24	V	8118-150
57605	6	6	2	3		30		24B	64	X	24	V	8118-150
38009	8	10	3	6	4	50	15	24B	91	X	24	V	8118-150
38010	10	10	3	6	4	50	15	24B	91	X	24	V	8118-150
143864	13	8	5	6		50		24B	91	X	24	V	8118-150
145641	13	8	5	8	6	50	15	24B	91	X	24	V	8118-150
38308	16	8	6	8		50		24B	91	X	24	V	8118-150

FORM 1A1



SURFACE GRINDING - CBN-Grinding wheel Vitrified bond / Normal speed up to 50m/s

Article-number	D mm	T mm	H mm	X mm	Quality					
181333	200	15	51	7	25B	126	X	15	VP	6336-125
181334	250	15	51	8	25B	126	X	15	VP	6336-125
181335	300	20	76(76,2)	7	25B	126	X	15	VP	6336-125
181337	350	20	127	10	25B	126	X	15	VP	6336-125
152014	400	20	127	10	25B	126	X	15	VP	6336-125

CYLINDRICAL GRINDING - CBN-Grinding wheel Vitrified bond / Normal speed up to 50m/s

Article-number	D mm	T mm	H mm	X mm	Quality					
181338	300	20	76(76,2)	7	25B	91	X	24	V	8116-100
178191	350	20	127	10	25B	91	X	24	V	8116-100
178190	400	20	127	10	25B	91	X	24	V	8116-100

Aluminium oxide and silicon carbide wheels in vitrified and resin bond for most industrial applications; outer diameters up to 900mm:

cylindrical grinding
surface grinding
tool grinding
centreless grinding
gear grinding
rough grinding

Abrasive cut-off wheels with resin bond, with or without fibre-glass reinforcement; outer diameters up to 800mm:

straight cutting
swing frame cutting
rotary cutting

Wheels for fettling and snagging, with or without fibreglass reinforcement; for use in contract fettling shops and foundries:

grinding wheels for swing frame grinders
grinding wheels for floor stand grinders
grinding wheels for grinding manipulators

Vitrified diamond and CBN grinding wheels for peripheral speeds up to 200m/s:

internal grinding
surface grinding
cylindrical grinding
tool grinding
special grinding processes

